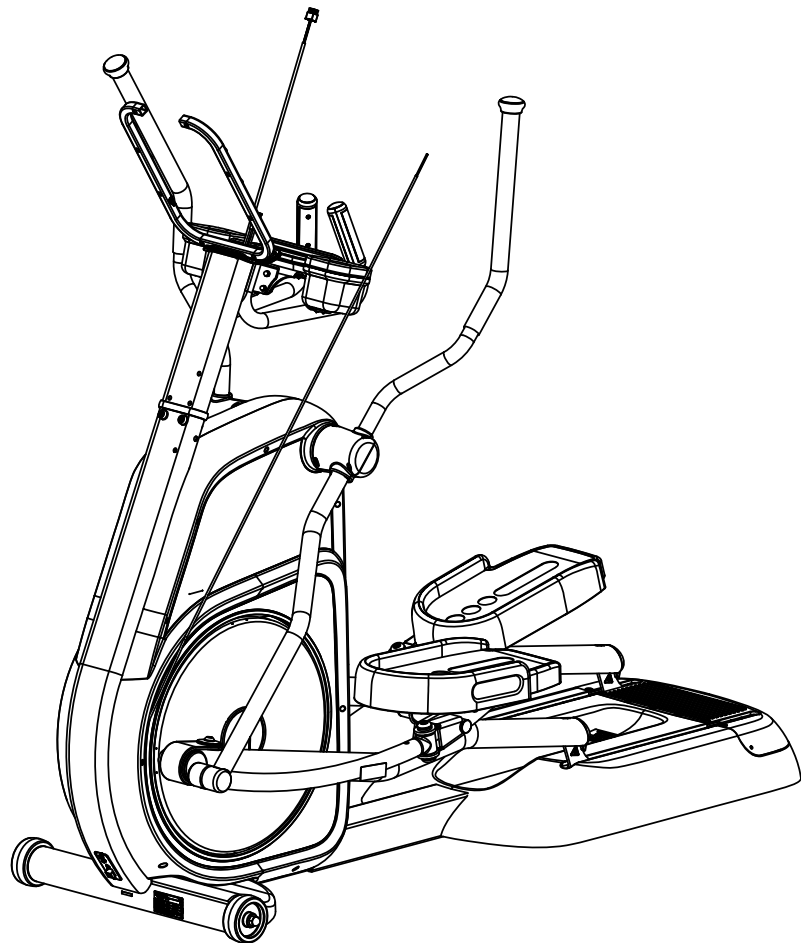
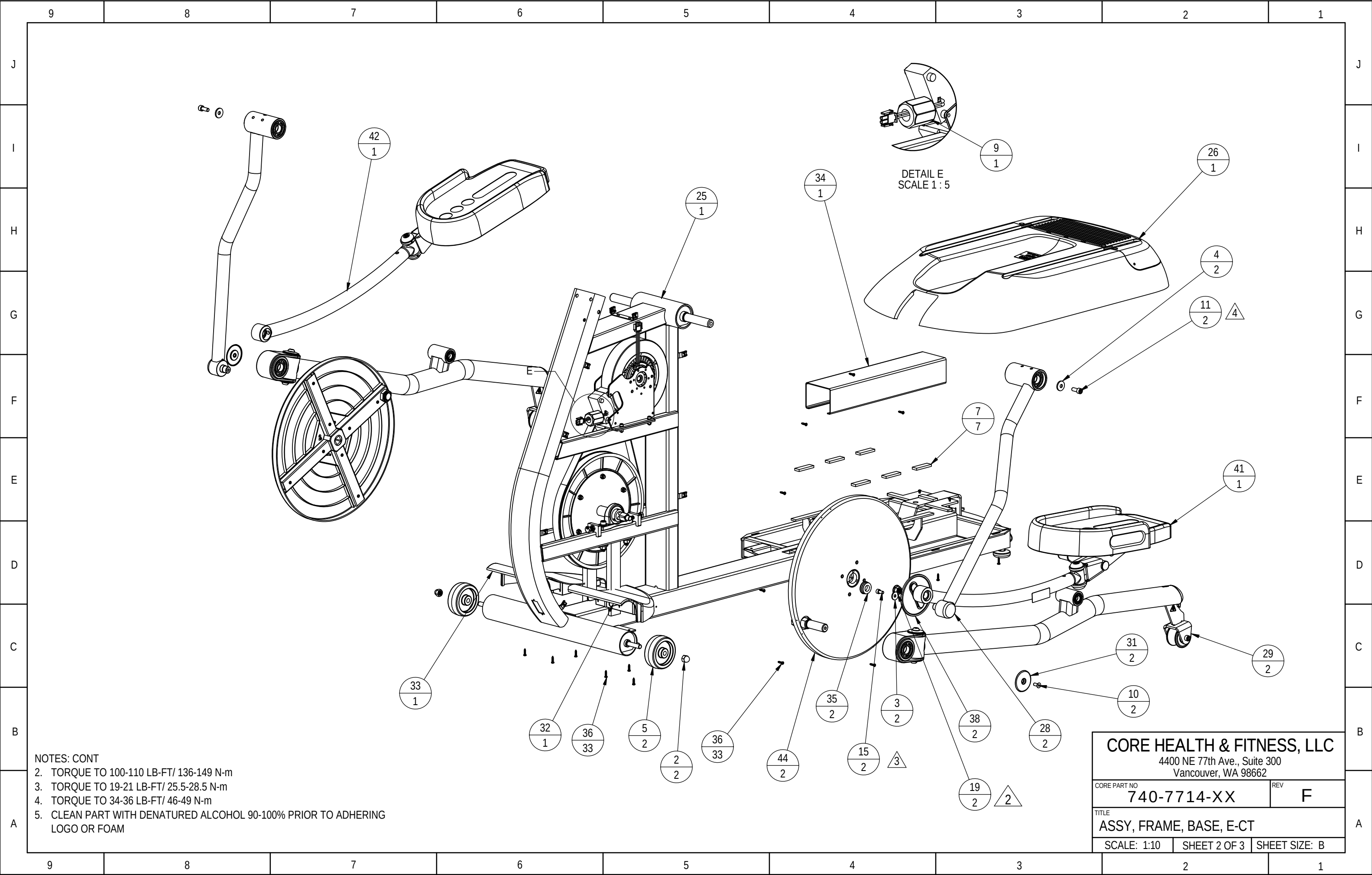


	9	8	7	6	5	4	3	2	1		
J	NOTES: 1. REFER TO UNIVERSAL BASE SKU: 9-6140-XXXXP0 FOR COMPLETE BOM 2. USE THE FOLLOWING INFORMATION FOR SERIAL AND PACKAGE LABEL A. SKU: 9-6140-BUNBP0 B. MODEL: BASE, UNIV, 9-6140, 8-CT, BLACK						REVISION HISTORY				J
I							REV	DATE	DESCRIPTION	ECO	BY
H							A	---	---	---	---
G							B	6/15/2016	NEW DRAWING GENERATED TO SHOW UNIVERSAL BLACK -XX COLOR, BLACK	15411	KD
F							C	6/15/2017	ITEM NO. CHANGED: 1.1 IS 740-9309-XX, WAS 740-7729-XX; 1.5 IS 740-9294-XX, WAS 740-8723-XX; 1.5.1 IS 740-9290-XX, WAS 740-7984-XX; 1.5.2 IS 740-9296-XX, WAS 740-740-7977-XX; 1.6 IS 740-9293-XX, WAS 740-8722-XX; 1.6.1 IS 740-9286-XX, WAS 740-7971-XX; 1.6.2 IS 740-9295-XX, WAS 740-7976-XX; 2 IS 721-1487-XX, WAS 721-1197-XX; 2.1 IS 721-1486-XX, WAS 721-1195-XX ADDED: ITEM NOS. 1.5.3 & 1.6.3 (740-9285-XX), 8 (721-1428-XX)	15707	ZDH
E	D	3/1/2018	ADDED: 740-9322-XX, 740-9323-XX; REMOVED: 740-9285-XX	15873	ZDH						
D											H
C											G
B											F
A											E
											D
											C
											B
											A

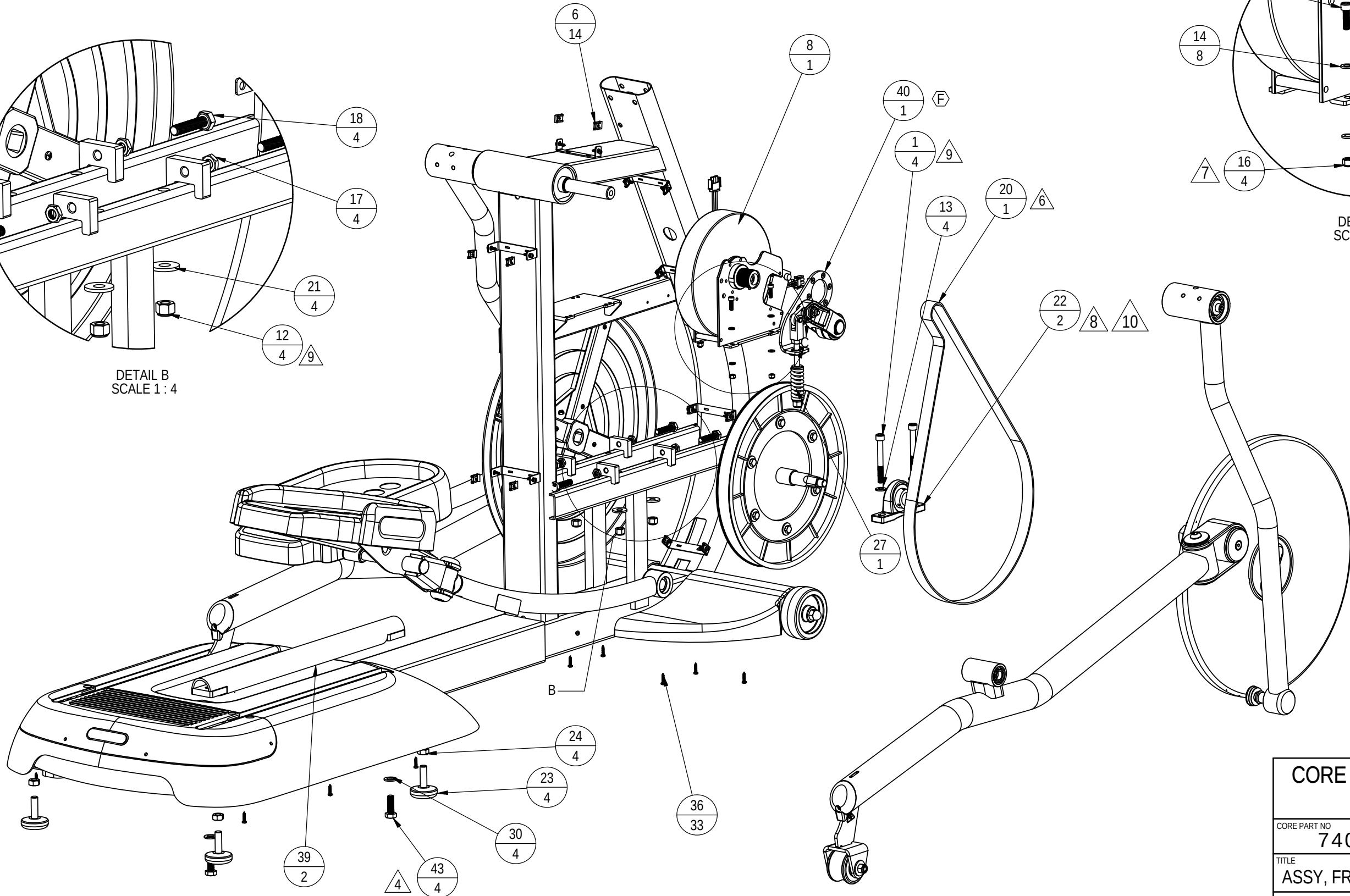
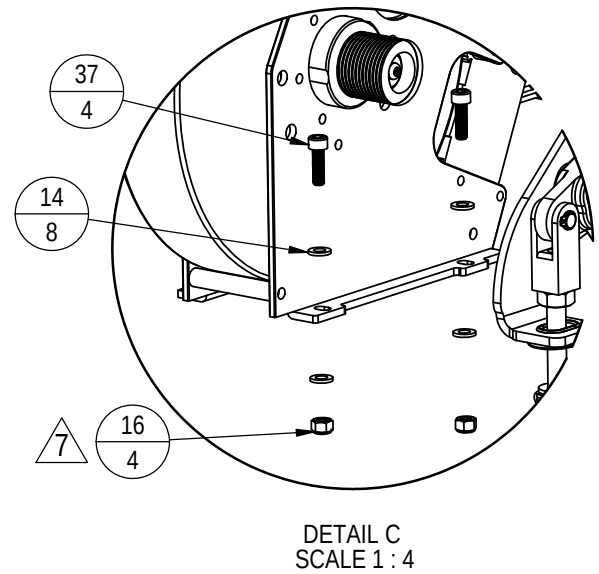
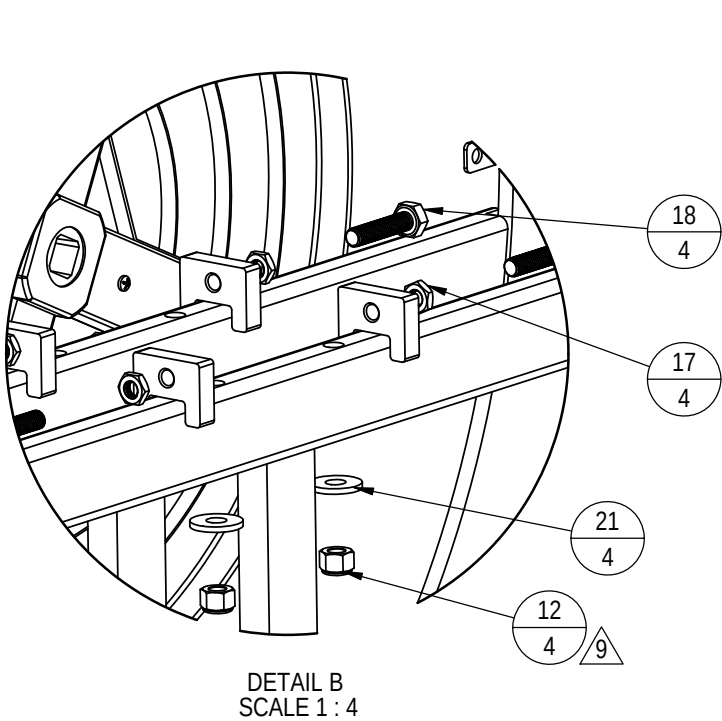


- NOTES: CONT
- 2. TORQUE TO 100-110 LB-FT/ 136-149 N-m
 - 3. TORQUE TO 19-21 LB-FT/ 25.5-28.5 N-m
 - 4. TORQUE TO 34-36 LB-FT/ 46-49 N-m
 - 5. CLEAN PART WITH DENATURED ALCOHOL 90-100% PRIOR TO ADHERING LOGO OR FOAM

CORE HEALTH & FITNESS, LLC		
4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	740-7714-XX	REV F
TITLE ASSY, FRAME, BASE, E-CT		
SCALE: 1:10	SHEET 2 OF 3	SHEET SIZE: B

9 8 7 6 5 4 3 2 1

- NOTES: cont.
6. BELT TENSION IS 60-70 LBS/ 267-311 N. BELT TENSION SHOULD BE TAKEN FROM THE LONGEST SPAN. BELT TENSION SHOULD NOT BE TAKEN FROM THE IDLER SIDE.
7. TORQUE TO 8-10 LB-FT/ 10-13 N-m
8. TORQUE TO 4-6 LB-FT/ 5.5-8 N-m
9. TORQUE TO 41-43 LB-FT/ 55.5-58 N-m
10. SET SCREW: ADD LIGHT AMOUNT OF LOCTITE 242 AND TORQUE TO 8.1 LB-FT/11 N-m



CORE HEALTH & FITNESS, LLC 4400 NE 77th Ave., Suite 300 Vancouver, WA 98662		
CORE PART NO	740-7714-XX	REV F
TITLE ASSY, FRAME, BASE, E-CT		
SCALE: 1:8	SHEET 3 OF 3	SHEET SIZE: B

9 8 7 6 5 4 3 2 1

